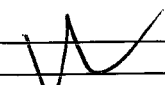


Date: Wednesday, 12/11/2008 2:26:18 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	GHW MOD KIT	
Job Number :	43401			
Estimate Number :	11182			
P.O. Number :		Part Number :	D350615041	
This Issue :	12/11/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	D350-615	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	41767	Drawing Revision :	B	
	Type :	Material :		
	SMALL / MED FAB	Due Date :	12/11/2008	Qty: 2 Um: Each
Written By :				
Checked & Approved By :				
Comment :	Est Rev:K Removed Manufacturing 05-12-05 JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JW 08.11.12

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and type labels (2 GHW Kits per box) as per PPP D350-615-041 CHG003

2.0	D2282041	T Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 T Assembly *B43400*

3.0	D2282043	Saddle Assembly
-----	----------	-----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Saddle Assembly *B41676B*

4.0	D30153	Locknut
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Pick:

Qty Part Number	Description	Batch
3 D3015-3	5/16 Locknut	<i>B41898</i>

5.0	D30155	SS Nylock Nut 7/16
-----	--------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Pick:

Qty Part Number	Description	Batch
1 D3015-5	7/16 Locknut	<i>B41899</i>

8/11/12

(2x)

SP

Date: • Wednesday, 12/11/2008 2:26:18 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW MOD KIT

Job Number: 43401

Part Number: D350615041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	51618015C	SS Bolt 5/16-18 1.5" L
-----	-----------	------------------------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 5/16-18-015C 5/16 Bolt 1.5 Long M107762

SP

7.0	516WC	SS Flat Washer 5/16
-----	-------	---------------------



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 5/16WC 5/16 Flat Washer M109326

SP

8.0	71614050C	SS Bolt 7/16 5" Long
-----	-----------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 7/16-14-050C 7/16 Bolt 5.0 Long M109340

SP

9.0	716WC	SS Flat Washer 7/16
-----	-------	---------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 7/16wc 7/16 Washer M107802

1 D2282-041(Ref) "T" Handle Assembly B 43400

1 D2282-043 (Ref) Saddle Assembly D41676

8/11/12

SP

(2x)

10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2282-041 with D2282-043 as per Dwg D350-615 Only engage one thread on three 5/16-18-015C bolts

SP 08/11/12

(2)

11.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SP 08/11/12

(2)

Date: Wednesday, 12/11/2008 2:26:19 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW MOD KIT

Job Number: 43401

Part Number: D350615041

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



N/A



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/11/12 NO KIT??

13.0

PACKAGING 1

PACKAGING RESOURCE #1



(2x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-615-041

Location: _____

PPP Rev: _____

E

8/11/12

SL

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/12

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-12



DESIGN <i>BW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>BW</i>	DRAWING NO. D350-615	REV. 8 SHEET 1 OF 2
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD.	SCALE NTS
A	95.03.23	NEW ISSUE	
B	97.10.21	CHANGE NUMBERING SCHEME	

-041	Part No.	Description
X	D350-615-041	Ground Handling Wheel Mod.
1	D2282-041	"T" ASSEMBLY
1	D2282-043	SADDLE ASSEMBLY
3	5/16-18-015C	5/16 BOLT 1.5 LONG
3	5/16-18NC	5/16 LOCKNUT (<i>D3015-3</i>)
12	5/16WC	5/16 WASHER
1	7/16-14-050C	7/16 BOLT 5.0 LONG
1	7/16-14NC	7/16 LOCKNUT (<i>D3015-5</i>)
2	7/16WC	7/16 WASHER

w/o
43401

THESE INSTRUCTIONS ARE TO BE USED IN CONJUNCTION WITH
THE AIRCRAFT MAINTENANCE AND OVERHAUL INSTRUCTION MANUAL
AC43.13.1A & 2A ACCEPTABLE METHODS, TECHNIQUES, AND PRACTICES

INSTALLATION:

1. Remove existing ground handling wheel pump saddle.
2. Replace saddle with D350-615-041.
3. Torque 5/16 bolts to bottom, then back-off half turn to allow easy rotation without excessive play.

DART

DESIGN EWS	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED DMM	APPROVED EWS	DRAWING NO. D350-615	REV. B SHEET 2 OF 2
DATE 97.10.21	TITLE GROUND HANDLING WHEEL MOD.	SCALE NTS	

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

W/43401
5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)